Pull on system- joining method

1 **Round off and bevel the pipe.**

Pull on system tool kit

2 **Set the buckle body into the pipe.**

3 **Put the buckle into the pipe completely.**

Pull on system- joining method

Pull on system tool kit

4 **Push the socket to connect it to the fitting body.**

5 **Clamp the socket , pipe and the fitting body together using special purpose pliers.**

6 **Pipe and fitting are now connected.**